Each

Wednesday, 12/7/2005 8:26:33 AM Kim Johnston **Process Sheet Drawing Name** : LOCKNUT : CU-DAR001 Dart Helicopters Services Customer Job Number : 25149 Estimate Number : 10071 : D30153 **Part Number** : DIA P.O. Number : D3015 REV. B : 12/7/2005 S.O. No. : DIP **Drawing Number** This Issue : N/A : NC **Project Number** Prsht Rev. : NA : PURCHASED PARTS : B Type **Drawing Revision** First Issue : NA : NIA Material **Previous Run** 500 Um: : 12/23/2005 Qty: **Due Date** Written By **Checked & Approved By** : See Comment : Est: A 01.06.28 New Issue SM Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: PURCHASING 1.0 PG Comment: PURCHASING Issue P/O: h 08-1207 Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC516S1 Material release note required D30153 Lock Nut 2.0 Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s) LOCKNUT PACKAGING RESOURCE #1 PACKAGING 1 3.0 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

PACKAGING 1 5.0

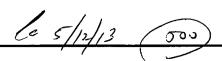


PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				<u></u>		7)
Dart No.		DAD #1 Foult Cotogony NO	D. V.	Ala Do	a. (/	Dog	5/10/11

Part No:	PAR #: Fault Category:	NCR: Yes No DQA: Date: <u>05/12/14</u>
		QA: N/C Closed: Date:
NCR:	WORK ORDER NON-CONFO	RMANCE (NCR)

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC	Description of NC Corrective Action Section B Verification											
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						

NOTE: Date & initial all entries

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Date: Wednesday, 12/7/2005 8:26:33 AM

User: Kim Johnston

Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 25149

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUE 05/12/14 (500



36 osli2/14.

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER (CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	
			OA:	N/C Close	۸٠	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC		Corrective Action Section B		Verification	Ammanual	Annanal						
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector						
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NOTE: Date & initial all entries

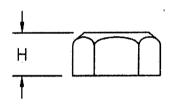




***************************************	DESIGN	#	DRAWN BY	DART AEROS HAWKESBURY, ONT.	
	CHECK	ED	APPROVED	DRAWING NO.	REV. B
	_	A	1	D3015	SHEET 1 OF 1
-	DATE			TITLE	SCALE
	03.0	7.15		LOCKNUT	nts
	Α		01.05.03	NEW ISSUE	•
	В		03.07.15	ADD D3015-7	

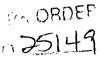
SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		H	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
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ACKLANDS ACKLANDS - GRAINGER INC. 765 CAMERON ST. HAWKESRIED ON KGA 287	. E		R E	ANDS - GRAINGER INC.	PACKING SLIP ONLY INVOICE TO FOLLOW
HAWKESBURY ON K6A 2B7 (613) 632-2739 F A B C I DART AEROSPACE LTD T L 1270 ABERDEEN ST U HAWKESBURY ON E T K6A 1K7	C	1	M T EXOPE	DX 2970 IPEG MB R3C 4B5 DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY K6A 1K7	PACKING SLIP# 1417 0358135 1

PAGE PAGE NO 1 of 1

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17262	80	00000	241						6122 52	.07	<u></u>		N		12/08/20	05		12/09		
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RDER DE COMMANDE ORDER SEG.	CODE DU MAN. MFG CODE	NO.	DE PIECE ITEM N	0.	PRI	IX DE LISTE S	SUGG.	LIST	QUANTITE	QUAN E EXPE	THE CODE	UNITE DE ME	SURE	PRIX P	RICE	F	PRIX CTENSIONNE		T. P.	1
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COMMAND COM	AS PAR	EXPENSE PAR SHIPPER	P	ECEIVED Y		•							•		Ŋ	ONTANT T	OTAL TOTAL	AMOUNT		FORM